NC Bender Tooling Diameter	CLR #1	CLR #2	CLR #3	CLR #4	CLR #5	CLR #6	CLR #7	CLR #8	CLR #9
1.250" [31.80mm]	2.000" [50.80mm]	3.937" [100.00mm]	5.000" [127.00mm]						
1.259" [32.00mm]	5.590" [142.00mm]	6.751" [171.50mm]							
1.314" [33.40mm]	3.000" [76.20mm]								
1.500" [38.10mm]	3.000" [76.20mm]	3.543" [90.00mm]	4.000" [101.60mm]	4.250" [107.95mm]	4.500" [114.30mm]	5.000" [127.00mm]	5.000" [127.00mm]	6.000" [152.40mm]	
1.625" [41.27mm]	2.125" [53.97mm]	2.500" [63.50mm]	5.000" [127.00mm]						
1.750" [44.45mm]	5.625" [142.87mm]	6.000" [152.40mm]							
1.751" [44.50mm]	2.854" [72.50mm]	4.330" [133.00mm]							
1.875" [47.62mm]	3.375" [85.72mm]	4.093" [103.96mm]	4.750" [120.65mm]	4.750" [120.65mm]	5.062" [128.57mm]	6.219" [157.95mm]			
1.901" [48.30mm]	1.750" [44.45mm]	3.779" [96.00mm]	4.488" [114.00mm]	5.511" [140.00mm]	5.511" [140.00mm]	5.905" [150.00mm]	5.787" [147.00mm]		
1.906" [48.41mm]	3.000" [76.20mm]								
2.000" [50.80mm]	3.000" [76.20mm]	3.000" [76.20mm]	3.437" [87.29mm]	3.875" [98.42mm]	3.937" [100.00mm]	5.236" [133.00m]	5.625" [142.87mm]	6.000" [152.40mm]	7.874" [200.00mm]
2.007" [51.00mm]	4.330" [110.00mm]	4.488" [114.00mm]	5.236" [133.00mm]	5.511" [140.00mm]					
2.125" [53.97mm]	3.000" [76.20mm]	3.000" [76.20mm]	3.250" [82.55mm]	3.500" [88.90mm]	5.240" [133.35mm]	6.000" [152.40mm]	6.500" [165.10mm]		
2.250" [57.15mm]	3.500" [88.90mm]	3.500" [88.90mm]	4.250" [107.95mm]	6.000" [152.40mm]	6.889" [175.00mm]				
2.375" [60.32mm]	3.750" [95.25mm]	6.500" [165.10mm]							
2.500" [63.50mm]	6.889" [175.00mm]								
2.750" [69.85mm]	4.750" [120.65mm]	5.500" [139.70mm]							
2.875" [73.02mm]	4.000" [101.60mm]	5.875" [149.22mm]							
3.000" [76.20mm]	3.250" [82.55mm]	4.500" [114.30mm]	5.000" [127.00mm]	5.905" [150.00mm]	5.905" [150.00mm]	9.055" [230.00mm]			
3.000" [76.20mm]	9.055" [230.00mm]								
3.500" [88.90mm]	9.055" [230.00mm]								
4.078" [103.60mm]	6.102" [155.00mm]								

CNC Bender Tooling Diameter	CLR #1	CLR #2	CLR #3	CLR #4	CLR #5	CLR #6	CLR #7	CLR #8	CLR #9
.187" [4.76mm]	.187" [4.76mm]	.312" [7.92mm]	.393" [10.00mm]	.457" [11.60mm]	.787" [20.00mm]				
.250" [6.35mm]	.312" [7.92mm]	.375" [9.52mm]	.375" [9.52mm]	.562" [14.27mm]	1.000" [25.40mm]	1.562" [39.67mm]			
.275" [7.00mm]	.787" [20.00mm]	1.574" [40.00mm]	1.968" [50.00mm]						
.312" [7.92mm]	.469" [11.91mm]	.675" [17.14mm]	.750" [19.05mm]	1.150" [29.21mm]	1.180" [29.97mm]				
.342" [8.70mm]	1.181" [30.00mm]								
.343" [8.73mm]	.984" [25.00mm]	1.377" [35.00mm]	1.574" [40.00mm]	1.968" [50.00mm]					
.354" [9.00mm]	.984" [25.00mm]	1.181" [30.00mm]							
.374" [9.50mm]	.787" [20.00mm]	1.181" [30.00mm]							
.375" [9.52mm]	.375" [9.52mm]	.595" [15.11mm]	.750" [19.05mm]	.750" [19.05mm]	.750" [19.05mm]	.858" [21.79mm]	.940" [23.87mm]	1.120" [28.44mm]	1.500" [38.10mm]
.375" [9.52mm] Continued	2.000" [50.80mm]								
.385" [9.80mm]	1.181" [30.00mm]	1.574" [40.00mm]							
.393" [10.00mm]	.787" [20.00mm]	.984" [25.00mm]	1.181" [30.00mm]	1.377" [35.00mm]					
.437" [11.09mm]	.880" [22.35mm]	1.000" [25.40mm]	1.100" [27.94mm]	1.125" [28.57mm]	1.500" [38.10mm]	1.650" [41.91mm]			
.472" [12.00mm]	1.220" [31.00mm]								
.484" [12.29mm]	4.440" [112.77mm]								
.500" [12.70mm]	.500" [12.70mm]	.500" [12.70mm]	.500" [12.70mm]	.645" [16.38mm]	.812" [20.62mm]	.875" [22.22mm]	.975" [24.76mm]	1.000" [25.40mm]	1.312" [33.32mm]
.500" [12.70mm] Continued	1.312" [33.32mm]	1.435" [36.44mm]	1.500" [38.10mm]	1.500" [38.10mm]	1.812" 46.02mm]	2.000" [50.80mm]	2.415" [61.34mm]	2.750" [69.85mm]	3.000" [76.20mm]
.500" [12.70mm] Continued	3.000" [76.20mm]								
.551" [14.00mm]	.590" [15.00mm]								
.562" [14.27mm]	.600" [15.24mm]	.812" [20.62mm]	1.125" [28.57mm]	1.250" [31.75mm]					
.586" [14.90mm]	1.181" [30.00mm]								
.598" [15.20mm]	1.377" [35.00mm]	1.968" [50.00mm]	3.149" [80.00mm]	3.162" [80.31mm]					
.614" [15.60mm]	1.500" [38.10mm]	1.574" [40.00mm]							
.625" [15.87mm]	.625" [15.87mm]	.720" [18.28mm]	.750" [19.05mm]	.945" [24.00mm]	1.181" [30.00mm]	1.275" [32.38mm]	2.165" [55.00mm]	.750" [19.05mm]	1.968" [50.00mm]
.629" [16.00mm]	1.377" [35.00mm]								
.669" [17.00mm]	1.670" [42.41mm]								
.750" [19.05mm] Round & Square	1.000" [25.40mm]	1.100" [27.94mm]	1.375" [34.92mm]	1.680" [42.67mm]	1.875" sq [47.62mm]	1.900" [48.26mm]	2.500" [63.50mm]	2.625" [66.75mm]	3.750" [95.25mm]
.750" [19.05mm] Continued	4.000" [101.60mm]								
.840" [21.33mm]	2.000" [50.80mm]								
.875" [22.22mm]	.486" [12.34mm]	.985" [25.01mm]	1.062" [41.14mm]	1.173" [29.79mm]	1.250" [31.75mm]	1.367" [34.72mm]	1.438" [36.52mm]	1.500" [38.10mm]	1.770" [44.95mm]
.875" [22.22mm] Continued	2.000" [50.80mm]	2.000" [50.80mm]	2.165" [55.00mm]	2.282" [57.96mm]	2.550" [64.77mm]	2.750" [69.85mm]	3.000" [76.20mm]	3.000" [76.20mm]	3.388" [86.05mm]
.929" [23.60mm]	1.182" [30.02mm]	1.500" [38.10mm]	1.887" [47.92mm]	2.875" [73.02mm]					
1.000" [25.40mm] Round & Square	1.500" [38.10mm]	1.500" [38.10mm]	1.500" [38.10mm]	1.900" [48.26mm]	2.000" [50.80mm]	2.000" [50.80mm]	2.130" sq [54.10mm]	2.350" [59.69mm]	3.500" [88.90mm]
1.000" [25.40mm] Continued	3.500" sq [88.90mm]	4.000" [101.60mm]	5.000" [127.00mm]						
1.052" [26.30mm]	1.500" [38.10mm]	1.887" [47.92mm]	2.282" [57.96mm]	2.675" [67.94mm]					
1.050" [26.67mm]	2.000" [50.80mm]								
1.125" [28.57mm]	1.625" [41.275mm]	2.000" [50.80mm]	2.250" [57.15mm]	2.625" [66.67mm]	2.625" [66.67mm]	3.150" [80.01mm]	3.400" [86.36mm]	6.500" [165.10mm]	
1.188" [30.20mm]	1.180"	1.250" [28.57mm]	2.362" [85.39mm]	2.667" [67.74mm]	2.742" [69.64mm]	3.149" [80.00mm]	3.543" [90.00mm]		
1.250" [31.75mm]	1.250" {31.75mm]	2.000" [50.80mm]	2.000" [50.80mm]	1.366" [34.36mm]	3.000" [76.20mm]	3.000" [76.20mm]	4.000" [101.60mm]	7.000" [177.80mm]	
1.312" [33.32mm]	1.436" [36.47mm]	3.000" [76.20mm]							
1.322" [33.60mm]	2.275" [57.78mm]								
1.375" [34.92mm]	1.375" [34.92]	2.748" [69.79mm]	3.000" [76.20mm]						
1.500" [38.10mm]	2.250" [57.15mm]	2.500" [63.50mm]	3.000" [76.20mm]	3.000" [76.20mm]	3.250" [82.55mm]	3.500" [88.90mm]	3.680" [93.47mm]	4.500" [114.30mm]	
1.650" [41.91mm]	4.06" [`103.12mm]								
1.660" [42.16mm]	3.000" [76.20mm]								
1.750" [44.45mm]	2.000" [50.80mm]	2.000" [50.80mm]	2.500" [63.50mm]	3.000" [76.20mm]	3.500" [88.90mm]	3.500" [88.90mm]	4.000" [101.60mm]		
1.880" [47.75mm]	3.750" [95.25mm]								
1.900" [48.26mm]	3.000" [76.20mm]								
1.930" [49.02mm]	7.000" [177.80mm]								
2.000" [50.80mm] Round & Square	3.000" [76.20mm]	3.875" sq [98.42mm]	5.000" [127.00mm]	6.000" sq [152.40mm]	11.000" sq [297.40mm]				
2.125" [53.97mm]	4.375" [111.12mm]								
2.375" [60.32mm]	6.000" [152.40mm]								
2.500" [63.50mm]	2.500" [63.50mm]	3.000" [76.20mm]	3.250" [82.55mm]						
3.000" [76.20mm]	4.500" [114.30mm]								
3.149" [80.00mm]	3.162" [80.31mm]								